



BUILDING CODE COMPLIANCE OFFICE (BCCO)  
PRODUCT CONTROL DIVISION

MIAMI-DADE COUNTY, FLORIDA  
METRO-DADE FLAGLER BUILDING  
140 WEST FLAGLER STREET, SUITE 1603  
MIAMI, FLORIDA 33130-1563  
(305) 375-2901 FAX (305) 375-2908  
[www.buildingcodeonline.com](http://www.buildingcodeonline.com)

## NOTICE OF ACCEPTANCE (NOA)

Sabana Windows, Inc.  
6157 NW 167<sup>th</sup> Street Unit F-25  
Miami, FL 33015

### SCOPE:

This NOA is being issued under the applicable rules and regulations governing the use of construction materials. The documentation submitted has been reviewed by Miami-Dade County Product Control Division and accepted by the Board of Rules and Appeals (BORA) to be used in Miami Dade County and other areas where allowed by the Authority Having Jurisdiction (AHJ).

This NOA shall not be valid after the expiration date stated below. The Miami-Dade County Product Control Division (In Miami Dade County) and/or the AHJ (in areas other than Miami Dade County) reserve the right to have this product or material tested for quality assurance purposes. If this product or material fails to perform in the accepted manner, the manufacturer will incur the expense of such testing and the AHJ may immediately revoke, modify, or suspend the use of such product or material within their jurisdiction. BORA reserves the right to revoke this acceptance, if it is determined by Miami-Dade County Product Control Division that this product or material fails to meet the requirements of the applicable building code.

This product is approved as described herein, and has been designed to comply with the Florida Building Code, including the High Velocity Hurricane Zone.

**DESCRIPTION:** Series "Sabana" Outswing Wood Casement Window – L. M. I.

**APPROVAL DOCUMENT:** Drawing No. **05-310**, titled "Mahogany Impact Casement Window", sheets 1 through 11 of 11, dated 9/27/05, prepared by EngCo, Inc., signed and sealed by Pedro De Figueiredo, P.E., bearing the Miami-Dade County Product Control Revision stamp with the Notice of Acceptance number and expiration date by the Miami-Dade County Product Control Division.

**MISSILE IMPACT RATING:** Large and Small Missile Impact Resistant

**LABELING:** Each unit shall bear a permanent label with the manufacturer's name or logo, city, state and following statement: "Miami-Dade County Product Control Approved", unless otherwise noted herein.

**RENEWAL** of this NOA shall be considered after a renewal application has been filed and there has been no change in the applicable building code negatively affecting the performance of this product.

**TERMINATION** of this NOA will occur after the expiration date or if there has been a revision or change in the materials, use, and/or manufacture of the product or process. Misuse of this NOA as an endorsement of any product, for sales, advertising or any other purposes shall automatically terminate this NOA. Failure to comply with any section of this NOA shall be cause for termination and removal of NOA.

**ADVERTISEMENT:** The NOA number preceded by the words Miami-Dade County, Florida, and followed by the expiration date may be displayed in advertising literature. If any portion of the NOA is displayed, then it shall be done in its entirety.

**INSPECTION:** A copy of this entire NOA shall be provided to the user by the manufacturer or its distributors and shall be available for inspection at the job site at the request of the Building Official. This NOA revises NOA # **02-0828.04** and consists of this page 1 and evidence pages E-1 and E-2, as well as approval document mentioned above.

The submitted documentation was reviewed by **Manuel Perez, P.E.**



NOA No 05-1006.02  
Expiration Date: October 07, 2007  
Approval Date: May 11, 2006  
Page 1

**NOTICE OF ACCEPTANCE: EVIDENCE SUBMITTED**

**A. DRAWINGS**

1. Manufacturer's parts and section drawings.
2. Drawing No. **05-310** titled "Mahogany Impact Casement Window", sheets 1 through 11 of 11, prepared by Engco, Inc., dated 09/27/05, signed and sealed by Pedro De Figueiredo, P.E.

**B. TESTS**

1. Test reports on 1) Large Missile Impact Test, FBC, TAS 201-94  
2) Cyclic Loading Test, per FBC, TAS 203-94  
along with installation diagram of a pair of Ellipse Top Outswing French Wood Doors/Windows (6' x 8') marked-up by Hurricane Engineering & Testing, Inc., Test Report No. **HETI-99-799A**, dated 03/04/99, signed and sealed by Hector M. Medina, P. E.  
**"Submitted under NOA# 02-0828.04"**
2. Test reports on 1) Large Missile Impact Test, FBC, TAS 201-94  
2) Cyclic Loading Test, per FBC, TAS 203-94  
along with installation diagram of a pair of Arch Top Outswing French Wood Doors/Windows (6' x 8') marked-up by Hurricane Engineering & Testing, Inc., Test Report No. **HETI-99-799B**, dated 03/04/99, signed and sealed by Hector M. Medina, P. E.  
**"Submitted under NOA# 02-0828.04"**
3. Test reports on 1) Large Missile Impact Test, FBC, TAS 201-94  
2) Cyclic Loading Test, per FBC, TAS 203-94  
along with installation diagram of a pair of Square Top Outswing French Wood Doors/Windows (6' x 8') marked-up by Hurricane Engineering & Testing, Inc., Test Report No. **HETI-99-799C**, dated 03/04/99, signed and sealed by Hector M. Medina, P. E.  
**"Submitted under NOA# 02-0828.04"**
4. Test reports on 1) Large Missile Impact Test, FBC, TAS 201-94  
2) Cyclic Loading Test, per FBC, TAS 203-94  
along with installation diagram of a pair of Square Top Outswing Raised Panel Wood Door/Windows (6' x 10') marked-up by Hurricane Engineering & Testing, Inc., Test Report No. **HETI-99-799D**, dated 03/04/99, signed and sealed by Hector M. Medina, P. E.  
**"Submitted under NOA# 02-0828.04"**
5. Test reports on 1) Air Infiltration Test, per FBC, TAS 202-94  
2) Uniform Load Static Air Pressure Test, per FBC, TAS 202-94  
3) Water Resistance Test, per FBC, TAS 202-94  
4) Forced Entry Resistance Test, per FBC, TAS 202-94  
along with installation diagram of a pair of Square Top Outswing French Wood Doors/Windows (6' x 8') marked-up by Hurricane Engineering & Testing, Inc., Test Report No. **HETI-99-1136**, dated 03/08/99, signed and sealed by Hector M. Medina, P. E.  
**"Submitted under NOA# 02-0828.04"**

  
Manuel Perez, P.E.  
Product Control Division  
NOA No 05-1006.02

Expiration Date: October 07, 2007  
Approval Date: May 11, 2006

**NOTICE OF ACCEPTANCE: EVIDENCE SUBMITTED**

6. Test reports on 1) Air Infiltration Test, per FBC, TAS 202-94  
2) Uniform Load Static Air Pressure Test, per FBC, TAS 202-94  
3) Water Resistance Test, per FBC, TAS 202-94  
4) Forced Entry Resistance Test, per FBC, TAS 202-94.  
along with installation diagram of a pair of Square Top Outswing Raised Panel Wood Door /Window (6' x 10') marked-up by Hurricane Engineering & Testing, Inc., Test Report No. **HETI-99-1137**, dated 03/16/99, signed and sealed by Hector M. Medina, P. E.  
**"Submitted under NOA# 02-0828.04"**
7. Test reports on 1) Air Infiltration Test, per FBC, TAS 202-94  
2) Uniform Load Static Air Pressure Test, per FBC, TAS 202-94  
3) Water Resistance Test, per FBC, TAS 202-94  
4) Forced Entry Resistance Test, per FBC, TAS 202-94.  
along with installation diagram of a pair of Double Arch French Wood Doors/Windows (75-1/2" w x 120" h) marked-up by Hurricane Engineering & Testing, Inc., Test Report No. **HETI-03-1343**, dated 10/21/03, signed and sealed by Rafael E. Droz-Seda, P. E.  
**"Submitted under NOA# 02-0520.01"**
8. Test reports on 1) Large Missile Impact Test, FBC, TAS 201-94  
2) Cyclic Loading Test, per FBC, TAS 203-94  
along with installation diagram of a pair of Double Arch French Wood Doors/Windows (75-1/2" w x 120" h) marked-up by Hurricane Engineering & Testing, Inc., Test Report No. **HETI-03-1846**, dated 10/21/03, signed and sealed by Rafael E. Droz-Seda, P. E.  
**"Submitted under NOA# 02-0520.01"**

**C. CALCULATIONS**

1. Revised Anchor Calculations and Structural analysis, complying with FBC 2004, dated 05/28/99, prepared by ENGCO Engineering Services, signed and sealed by Pedro De Figueiredo, P.E. **"Submitted under NOA# 02-0828.04"**  
**Complies with ASTM E 1300-98**

**D. QUALITY ASSURANCE BY**

1. Miami-Dade Building Code Compliance Office ( BCCO).

**E. MATERIAL CERTIFICATIONS**

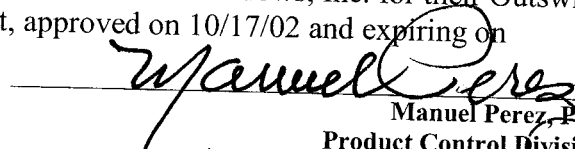
1. Notice of Acceptance No. **03-0916.02**, to Nebula Glass International, Inc. for their "Glasslam Safety-Plus Laminated Glass" approved on 10/23/03 and expiring on 09/09/08.

**F. STATEMENTS**

1. None

**G. OTHER**

1. Notice of Acceptance No. **02-0828.04**, issued to Sabana Windows, Inc. for their Outswing Wood Casement Window Impact Resistant, approved on 10/17/02 and expiring on 10/07/07.

  
Manuel Perez, P.E.  
Product Control Division  
NOA No 05-1006.02  
Expiration Date: October 07, 2007  
Approval Date: May 11, 2006

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**GENERAL NOTES:**

1- CODE: THIS PRODUCT HAS BEEN TESTED AND DESIGNED IN ACCORDANCE WITH THE FLORIDA BUILDING CODE 2004 EDITION - (HIGH VELOCITY HURRICANE ZONE).

2- DEFINITION: THIS PRODUCT IS A MAHOGANY WOOD CASEMENT TYPE WINDOW WITH LARGE AND SMALL MISSILE IMPACT RESISTANCE.

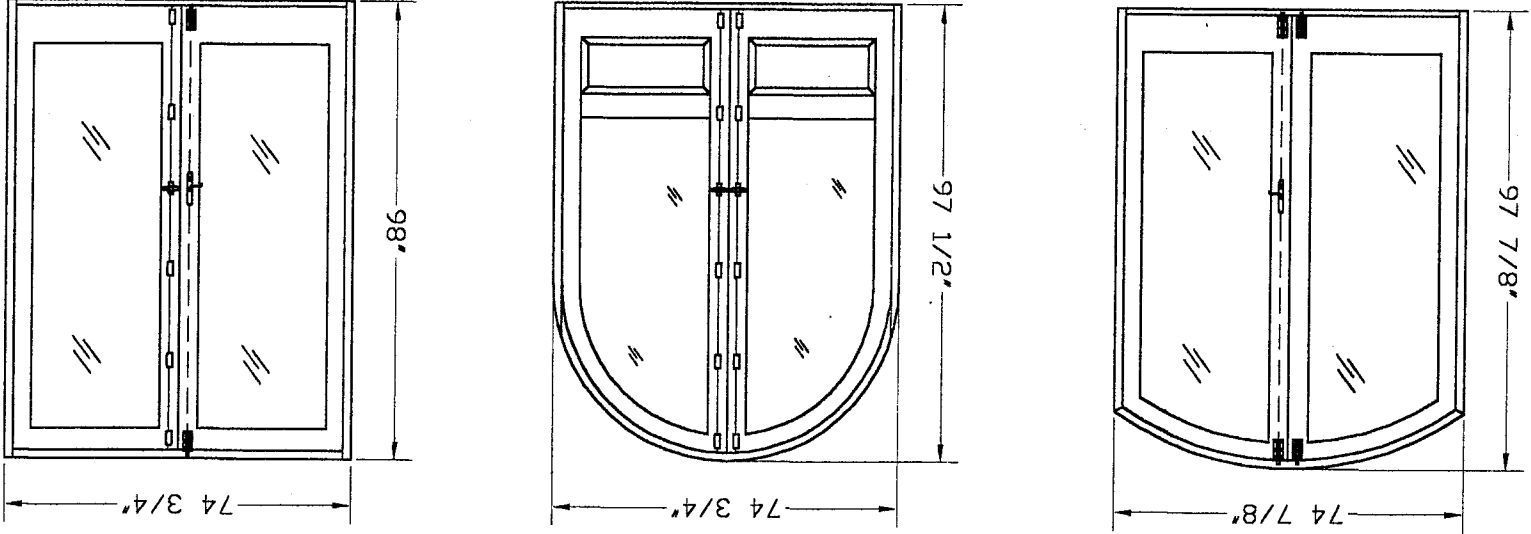
3- POSTING:  
 MAHOGANY WOOD CASEMENT WINDOW  
 LARGE & SMALL MISSILE IMPACT RESISTANT  
 SABANA WINDOWS, INC.  
 MIAMI LAKES - FLORIDA  
 DADE COUNTY PRODUCT CONTROL APPROVED

4- DESIGN LOADS: LOADS MUST BE CALCULATED BY A PROFESSIONAL ARCHITECT OR ENGINEER FOR EACH SPECIFIC PROJECT. THE CALCULATED DESIGNED PRESSURE MUST NOT EXCEED THE ALLOWABLE APPROVED PRESSURE.  
 5- MATERIAL: ALL PARTS TO BE MAHOGANY WOOD AND GLAZING TO BE LAMINATED IMPACT RESISTANT GLASS AS SPECIFIED ON THIS APPROVAL.

6- FASTENERS: ASSEMBLY SCREWS AND ANCHORS SHALL BE AS SPECIFIED IN THIS CURRENT SET OF DRAWINGS.

7- USE: IT SHALL BE THE RESPONSIBILITY OF THE CONTRACTOR, ARCHITECT OR ENGINEER OF RECORD TO VERIFY THE FOLLOWING:  
 7.1- THE STABILITY OF THE STRUCTURE WHERE THE UNIT IS TO BE ATTACHED INSURING PROPER ANCHORAGE.  
 7.2- THE SITE SPECIFIC PROJECT CRITERIA, SUCH AS BUT NOT LIMITED TO, LOCAL CODE REQUIREMENTS, DESIGNED PRESSURES ETC.  
 7.3- THAT THIS APPROVAL IS ADEQUATE TO THE SPECIFIC PROJECT.

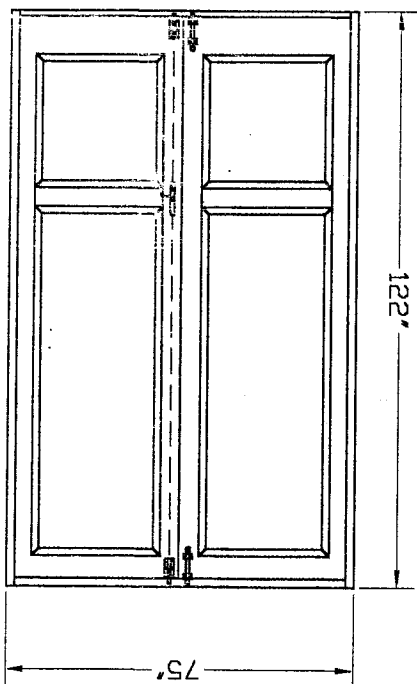
8- 33 1/3% INCREASE IN ALLOWABLE LOADS HAVE NOT BEEN USED IN THE DESIGN OF THE ANCHORS FOR THIS PRODUCT APPROVAL, EXCEPT WOOD SCREWS WITH 1.33 INCREASE FOR WIND LOAD DURATION HAVE BEEN USED.



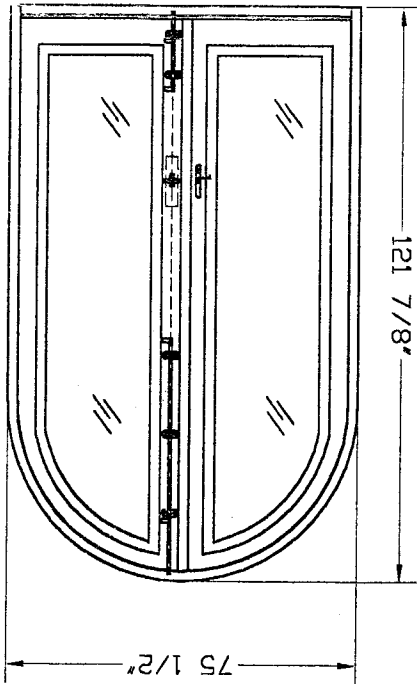
**MODEL A**  
 ELLIPSE FRENCH  
 SWING-OUT WINDOW  
 DESIGNED LOADS = +53 PSF, -70 PSF  
 FOR MODEL A DETAILS REFER TO:  
 SHEET 2 AND 3 OF 11

**MODEL B**  
 FULL ARCHED FRENCH  
 SWING-OUT WINDOW  
 DESIGNED LOADS = +53 PSF, -70 PSF  
 FOR MODEL B DETAILS REFER TO:  
 SHEET 4 AND 5 OF 11

**MODEL C**  
 SQUARE FRENCH  
 SWING-OUT WINDOW  
 DESIGNED LOADS = +53 PSF, -70 PSF  
 FOR MODEL C DETAILS REFER TO:  
 SHEET 6 AND 7 OF 11



**MODEL D**  
 SOLID WOOD PANEL FRENCH  
 SWING-OUT WINDOW  
 DESIGNED LOADS = +53 PSF, -70 PSF  
 FOR MODEL D DETAILS REFER TO:  
 SHEET 8 AND 9 OF 11



**MODEL E**  
 FULL ARCHED FRENCH  
 SWING-OUT WINDOW  
 DESIGNED LOADS = +75 PSF, -83 PSF  
 FOR MODEL E DETAILS REFER TO:  
 SHEET 10 AND 11 OF 11

**Sabana**  
 MANUFACTURER:

6157 NW 167TH STREET  
 UNIT F-25  
 MIAMI LAKES, FLORIDA  
 33015  
 PH: (305) 825-1256  
 FAX: (305) 825-3805

**Product:**  
 Mahogany  
 Impact  
 Casement  
 Window

**Engineering:**  
 Eng'g Inc.

CA 8116  
 6971 W. Sunrise Blvd. 104  
 Plantation, FL 33313  
 Tel.: (954) 585-0304  
 Fax: (954) 585-0305

**SEP 28 2005**

Engineer Seal  
 Pedro De Figueiredo  
 PE 52609

Date: 9/27/05  
 Scale: NA  
 Design by: PPMF

Miami Dade Office:

**PRODUCT REVISED**  
 as complying with the Florida  
 Building Code  
 Acceptance No 05-1006.02  
 Expiration Date OCT. 1, 2007  
 By *Miguel Bar*  
 Division

Drawing Number  
**05-310**

Sheet  
 1 of 11

Diagram illustrating the plan view of a rectangular hatch cover with a central door. The cover is divided into four quadrants labeled A, B, C, and D. The central door is labeled E. The cover is secured by 6 anchors at 12" DC (Distance from Center) along the top edge and 7 anchors at 12" DC along the bottom edge. The door is secured by 4 hinges spaced at 21" DC along its right edge. The cover is also secured by 7 anchors at 12" DC along the left edge. The distance from the center of the door to the top edge is 7' 16". The distance from the center of the door to the bottom edge is 6' 7". The distance from the center of the door to the left edge is 7' 16". The distance from the center of the door to the right edge is 6' 7". The cover is also secured by 4 hinges spaced at 21" DC along its right edge. The cover is also secured by 7 anchors at 12" DC along the left edge. The distance from the center of the door to the top edge is 7' 16". The distance from the center of the door to the bottom edge is 6' 7". The distance from the center of the door to the left edge is 7' 16". The distance from the center of the door to the right edge is 6' 7".

Technical drawing of a double door assembly. The drawing shows two doors with a central vertical hinge line. Dimensions and labels are as follows:

- Top Dimensions:**
  - Overall width: 97 7/8" FH
  - Overall height: 94 7/8" DD
- Door Dimensions:**
  - Door width: 25 5/8" DD
  - Door height: 82 3/4" DD
- Labels:**
  - 20: Corner fasteners or hinges at the top and bottom of the doors.
  - 19: Central vertical hinge mechanism.
- Bottom Dimensions:**
  - Overall width: 74 7/8" FW
  - Overall height: 71 3/8" DD

MAX. FRAME SIZE = 74 7/8" X 97 7/8" X 6" DEEP FRAME  
MAX. PANEL SIZE = 35 5/16" X 95 7/16" X 2 1/8" DEEP  
MAX. GLASS SIZE = 27 1/4" X 84 1/4" X .511" THICK  
MAX. GLASS DLO = 25 5/8" X 82 3/4"  
WATER TEST PRESSURE: ±8 PSF (53.33 DP)

ITEM	QTY	UNIT	PRICE	TOTAL
SUBSTRATUM	1	sq yd	1.55	1.55
WOOD (SG)	1	sq yd	1.55	1.55
CONCRETE (3320 ps)	1	sq yd	1.55	1.55
EMBEDMENT	1	sq yd	1.55	1.55

SEE SHEET 3 OF 11 FOR DETAILS

6157 NW 167TH STREET  
UNIT F-25  
MIAMI LAKES, FLORIDA  
33015  
PH. (305) 825-1256  
FAX (305) 825-3805

Engineering:  
**Eng'g Inc.**  
CA 8116  
6971 W. Sunrise Blvd. 104  
Plantation, FL 33313  
Tel.: (954) 585-0304  
Fax: (954) 585-0305

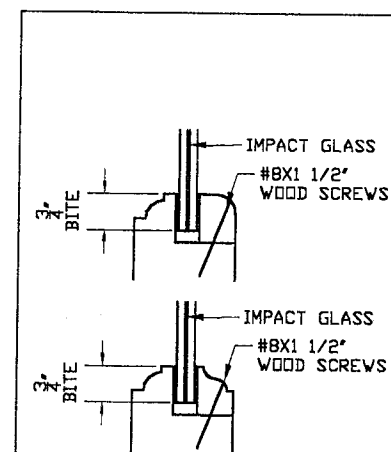
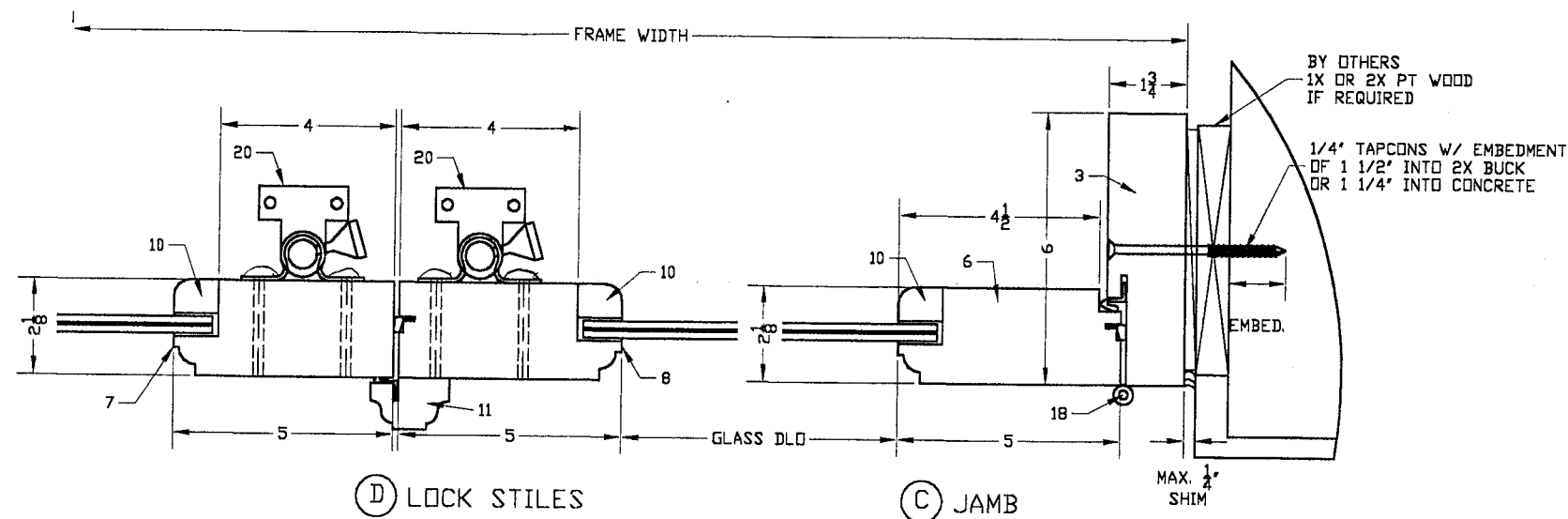
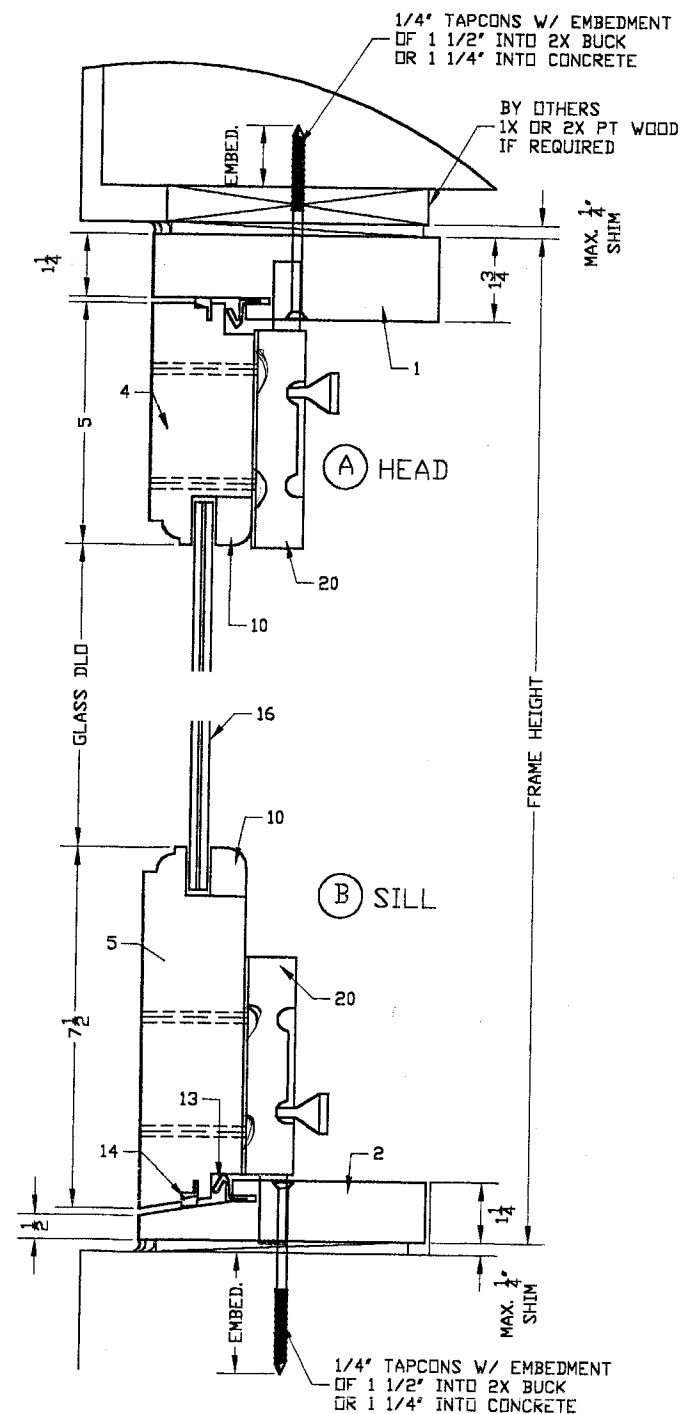
Engineer Seal  
Pedro De Figueiredo  
PE 52609

Miami Dade Office:

Drawing Number 05-310

Sheet 2 of 11

MODEL A - ELLIPSE FRENCH SWING WINDOW  
DESIGNED LOADS = +53 PSF, -70 PSF



GLASS DESCRIPTION:

- 1- GLASSLAM SAFETY PLUS I - MIAMI-DADE NOA 00-0524, 06  
(1) 3/16" ANNEALED GLASS SHEET +  
(1) .063" RESIN BY GLASSLAM +  
(1) .010" SAFETY-PLUS POLYESTER INTERLAYER +  
(1) .063" RESIN BY GLASSLAM +  
(1) 3/16" ANNEALED GLASS SHEET
- 2- GLAZING METHOD:  
GLASS GLAZED WITH SILICONE DOW CORNING #995 0.9 X .051 THICK OVER A 3/4" GLASS BITE.  
1 X 3/4" WOOD BEAD WAS CONNECTED TO THE RAILS & STILES WITH #8X 1 1/2" WOOD SCREWS.
- BOTTOM RAIL - (5) SCREWS AT 5" OC  
TOP RAIL - (5) SCREWS AT 6 1/2" OC  
LOCK STILE - (11) SCREWS AT 7 1/2" OC  
HINGE STILE - (10) SCREWS AT 7 1/8" OC

FRAME & PANEL GENERAL NOTES

1- FRAME ASSEMBLY NOTES:  
EACH SOLID MAHOGANY WOOD FRAME HEAD, SILL & JAMBS ARE 6" DEEP AND THE CORNERS ARE BUTT JOINED WITH WOOD GLUE AND FASTENED WITH (4) #14X3" WOOD SCREWS IN EACH CORNER.

2- PANEL ASSEMBLY NOTES:  
EACH SOLID MAHOGANY WOOD STILE & RAIL IS 2 1/8" DEEP AND THE CORNERS, 1/2" thick x3"x3" TENDON AND WOOD GLUE JOINT.

3- INSTALLATION SEALANT NOTES:  
THE FRAME AND ALL EXPOSED INSTALLATION FASTENERS MUST BE PROPERLY SEALED WITH "GE" STOCK GEO12A SILICONE.

MANUFACTURER:

**Sabana Windows**

6157 NW 167TH STREET  
UNIT F-25  
MIAMI LAKES, FLORIDA 33015  
PH: (305) 825-1256  
FAX: (305) 825-3805

PRODUCT:

**Mahogany Impact Casement Window**

Engineering:

**EngCo Inc.**

CA 8116  
6971 W. Sunrise Blvd. 104  
Plantation, FL 33313  
Tel.: (954) 585-0304  
Fax: (954) 585-0305

*[Signature]*

SEP 28 2005

Engineer Seal  
Pedro De Figueiredo  
PE 52609

Date: 9/27/05  
Scale: NA  
Design by: PPMF

Miami Dade Office:

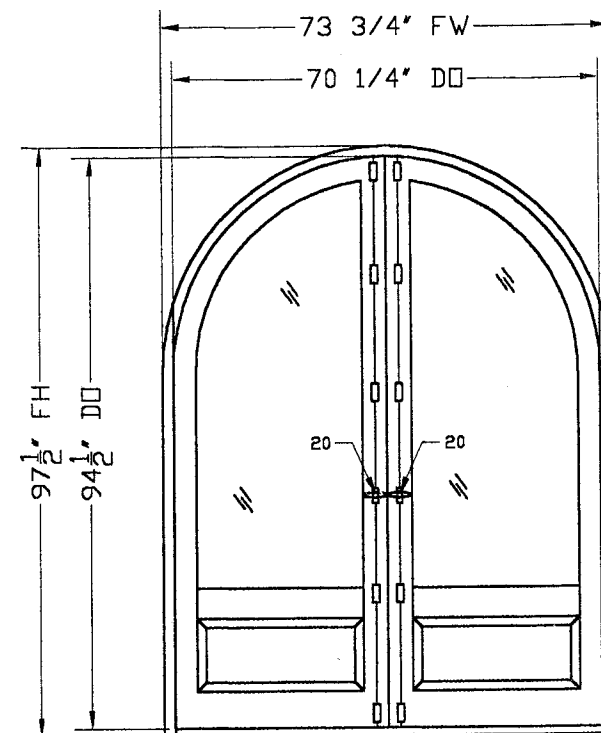
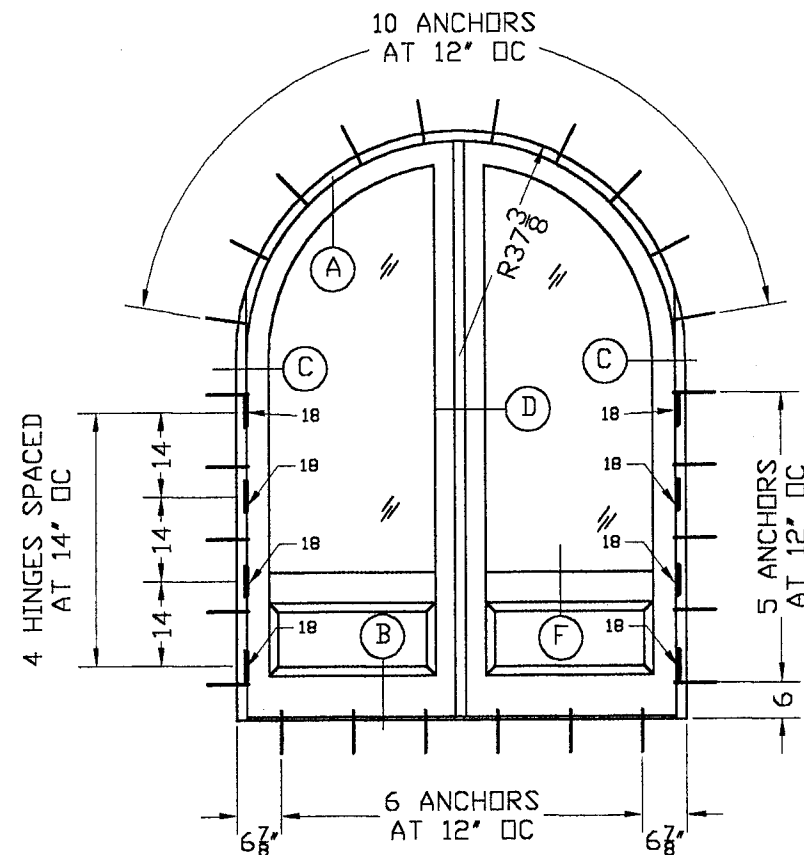
PRODUCT REVISED  
as complying with the Florida  
Building Code  
Acceptance No 05-1006.02  
Expiration Date OCT. 7, 2007  
By *[Signature]*  
Miami Dade Product Control  
Division

Drawing Number  
05-310

Sheet  
3 of 11

# OUTSIDE ELEVATION

# INSIDE ELEVATION



MODEL B - FULL ARCHED FRENCH  
SWING-OUT WINDOW  
DESIGNED LOADS = +53 PSF, -70 PSF

MAX. FRAME SIZE = 73 3/4" X 97 1/2" X 6" DEEP FRAME  
MAX. PANEL SIZE = 36 5/16" X 95 7/16" X 2 1/8" DEEP  
MAX. GLASS SIZE = 27 1/4" X 84 1/4" X .511" THICK  
MAX. GLASS DLO = 25 3/4" X 82 3/4"  
WATER TEST PRESSURE: ±8 PSF (53, 33 DP)

## INSTALLATION NOTES:

- 1- ANCHOR: 1/4" TAPCON BY ELCO  
SUBSTRATUM EMBEDMENT  
WOOD (SG) = .55 1 1/2"  
CONCRETE (3320 psi) 1 1/4"  
MASONRY BLOCK 1 1/4"
- 2- QUANTITY & SPACING AS PER ELEVATION
- 3- 1X OR 2X WOOD BUCK TO BE DESIGNED BY OTHERS FOR IMPOSED LOADS.

SEE SHEET 5 OF 11 FOR DETAILS

## BILL OF MATERIALS

ITEM#	DESCRIPTION	SIZE	MATERIAL & REMARKS
1	FRAME HEADER	1.75' x 6.00' x 1.50'	MAHOGANY WOOD
2	FRAME SILL	1.25' x 6.00' x 0.50'	MAHOGANY WOOD
3	FRAME JAMB	1.75' x 6.00' x 1.25'	MAHOGANY WOOD
4	PANEL TOP RAIL	2.13' x 5.00' x 3.25'	MAHOGANY WOOD
5	PANEL BOTTOM RAIL	2.13' x 7.50' x 6.13'	MAHOGANY WOOD
6	PANEL HINGE STILE	2.13' x 5.00' x 3.38'	MAHOGANY WOOD
7	PANEL LOCK STILE	2.13' x 5.00' x 4.13'	MAHOGANY
8	RAISED PANEL HOR. STILE	2.13' x 6.00' x 5.00'	MAHOGANY
9	MAHOGANY WOOD BEAD	1.00' x 0.75'	Attached w/ #8x 1 1/2" wd screws
10	MAHOGANY WOOD BEAD	0.75' x 1.00'	Attached w/ #8x 1 1/2" wd screws
11	MAHOGANY WOOD ASTRAGAL	1.13' x 1.75'	Attached w/ #10x 2" wd screws at 12" oc
12	CLOSED CELL FOAM STRIP	0.5' x .625'	FOAM TAPE FULL LENGTH OF SILL
13	Q' LON SEAL @ FRAME/PANELS	.58' x 0.65'	SCHLEGEL #QDS-650
14	Q' LON SEAL @ PANELS RAILS	.335' x .336'	SCHLEGEL #QEZ320
15	WOOD RAISED PANEL	1.50' x 27.5' x 12'	SOLID PINE
16	1/2" LAMINATED GLASS	.511" THICK	GLASSLAM
17	GLAZING CLEAR SILICONE	.90x.051	DOW CORNING 995

## HARDWARE SCHEDULE

HINGES <18>  
<4 HINGES/JAMB> 2 3/4" w X 4" h X .068" HINGES @ 14" OC CONNECTED TO PANEL AND FRAME W/ (8)  
#10X 1 1/2" WS  
ACTIVE & INACTIVE STILE:  
<20> CENTER HANDLE ROUSTIQUE ARTICLE CODE 042100 MODEL RY 59 FASTENED W/ (4) #10X 1 1/4"  
(7) 2.4" X 1.656" CLASSIC GUIDES (STEEL) W/ (2) #10X 1 1/4" EXCEPT TOP AND BOTTOM HAD (2) 1/8" X 3" MS  
W/ DOUBLE NUTS. THE STRIKE PLATE WAS 1/4" THICK STEEL.  
1/2" LOCKING THROW WAS A .625" DIAM SEMI-TUBE X .154" X 35" LONG AT BOTTOM AND 57.5" LONG AT TOP. ALSO,  
THE TOP AND BOTTOM ENDS (3") WERE FILLED WITH A WELDED 1/8" WIDE STEEL PLATE.

MANUFACTURER:

**Sabana  
Windows**

6157 NW 167TH STREET  
UNIT F-25  
MIAMI LAKES, FLORIDA  
33015  
PH: (305) 825-1256  
FAX: (305) 825-3805

PRODUCT:

**Mahogany  
Impact  
Casement  
Window**

Engineering:

**EngCo Inc.**

CA 8116  
6971 W. Sunrise Blvd. 104  
Plantation, FL 33313  
Tel.: (954) 585-0304  
Fax: (954) 585-0305

SEP 28 2005

Engineer Seal  
Pedro De Figueiredo  
PE 52609

Date: 9/27/05  
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Design by: PPMF

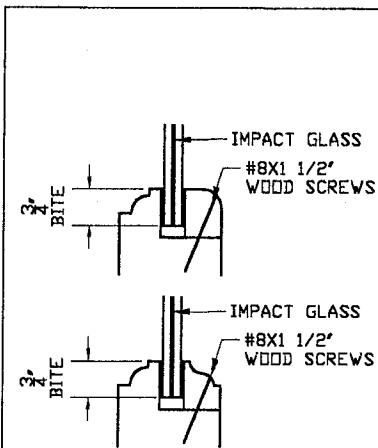
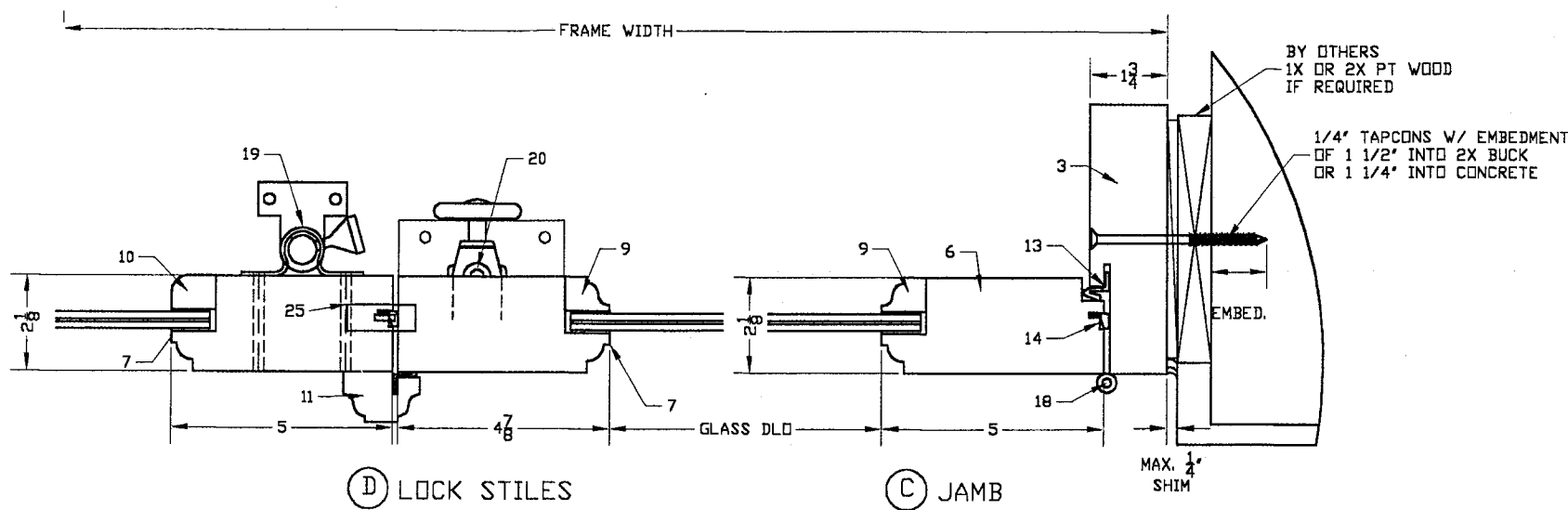
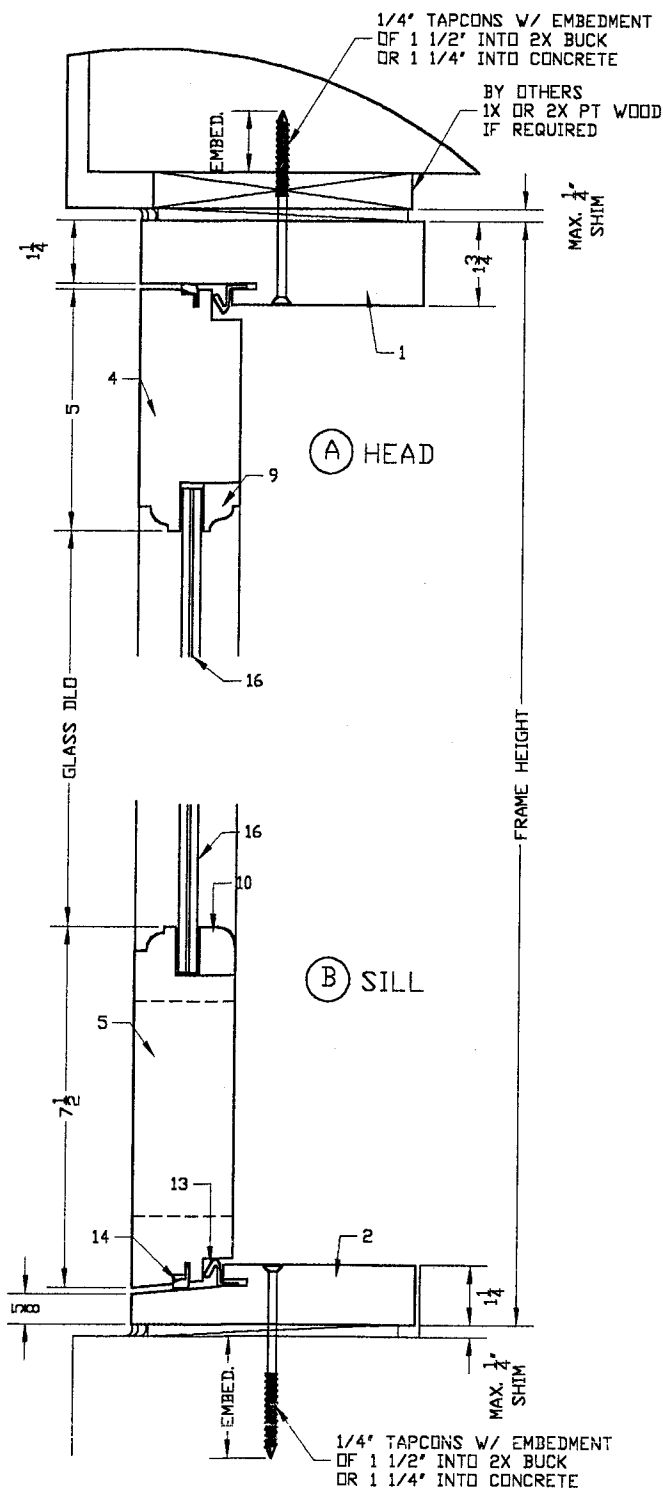
Miami Dade Office:

PRODUCT REVISED  
as complying with the Florida  
Building Code  
Acceptance No. 05-1006-02  
Expiration Date Oct. 7, 2007  
By: *Manuel Perez*  
Miami Dade Product Control  
Division

Drawing Number  
**05-310**

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**4 of 11**

MODEL C - SQUARE FRENCH SWING-OUT WINDOW  
DESIGNED LOADS = +53 PSF, -70 PSF



GLASS DESCRIPTION:

- 1- GLASSLAM SAFETY PLUS I - MIAMI-DADE NOA 00-0524.06
- (1) 3/16" ANNEALED GLASS SHEET +
  - (1) .063" RESIN BY GLASSLAM +
  - (1) .010" SAFETY-PLUS POLYESTER INTERLAYER +
  - (1) .063" RESIN BY GLASSLAM +
  - (1) 3/16" ANNEALED GLASS SHEET
- 2- GLAZING METHOD:  
GLASS GLAZED WITH SILICONE DOW CORNING #995 0.9 X .051 THICK OVER A 3/4" GLASS BITE.
- 1 X 3/4" WOOD BEAD WAS CONNECTED TO THE RAILS & STILES WITH #8X 1 1/2" WOOD SCREWS.
- BOTTOM RAIL - (5) SCREWS AT 5" OC
  - TOP RAIL - (5) SCREWS AT 5" OC
  - LOCK STILE - (12) SCREWS AT 7 1/2" OC
  - HINGE STILE - (12) SCREWS AT 7 1/2" OC

FRAME & PANEL GENERAL NOTES

- 1- FRAME ASSEMBLY NOTES:  
EACH SOLID MAHOGANY WOOD FRAME HEAD, SILL & JAMBS ARE 6" DEEP AND THE CORNERS ARE BUTT JOINED WITH WOOD GLUE AND FASTENED WITH (4) #14X3" WOOD SCREWS IN EACH CORNER.
- 2- PANEL ASSEMBLY NOTES:  
EACH SOLID MAHOGANY WOOD STILE & RAIL IS 2 1/8" DEEP AND THE CORNERS, 1/2" thick x3" x3" TENON AND WOOD GLUE JOINT.
- 3- INSTALLATION SEALANT NOTES:  
THE FRAME AND ALL EXPOSED INSTALLATION FASTENERS MUST BE PROPERLY SEALED WITH 'GE' STOCK GEO12A SILICONE.

MANUFACTURER:

**Sabana  
Windows**

6157 NW 167TH STREET  
UNIT F-25  
MIAMI LAKES, FLORIDA  
33015  
PH: (305) 825-1256  
FAX: (305) 825-3805

PRODUCT:

**Mahogany  
Impact  
Casement  
Window**

Engineering:

**EngCo Inc.**

CA 8116  
6971 W. Sunrise Blvd. 104  
Plantation, FL 33313  
Tel.: (954) 585-0304  
Fax: (954) 585-0305

SEP 28 2005

Engineer Seal  
Pedro De Figueiredo  
PE 52609

Date: 9/27/05

Scale: NA

Design by: PPMF

Miami Dade Office:

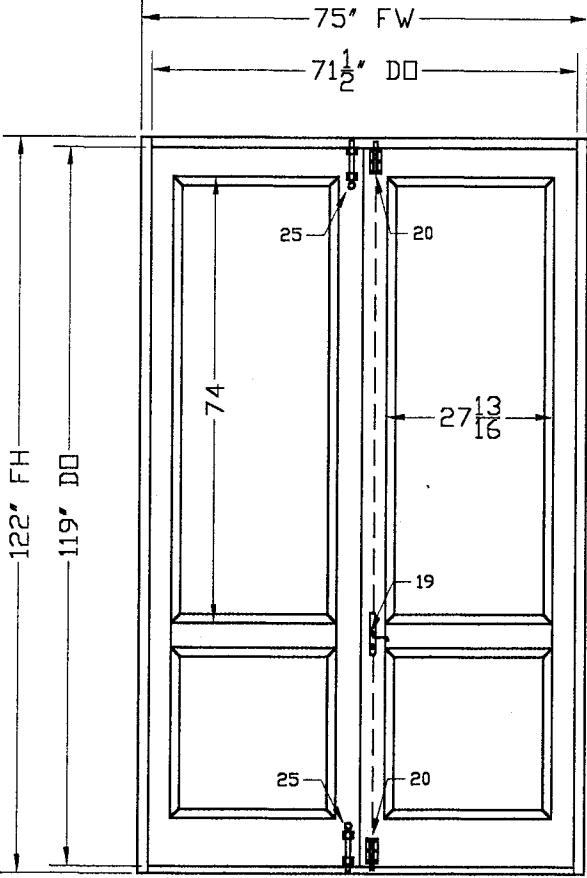
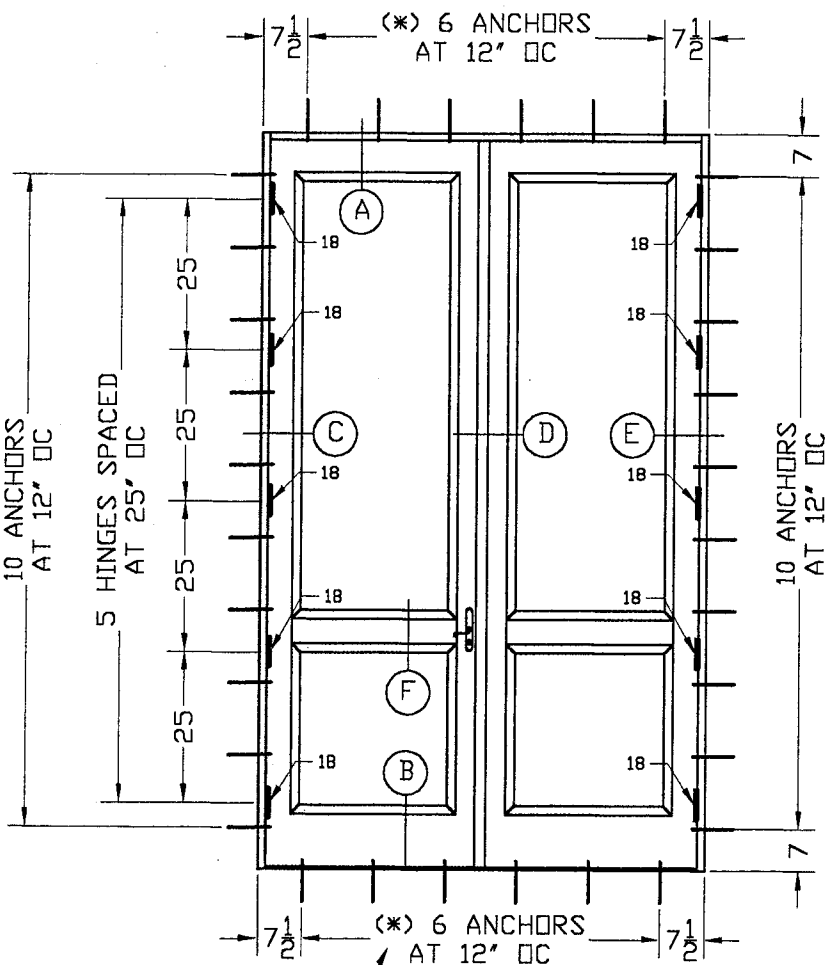
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By *Manuel Serrano*  
Miami Dade Product Control  
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**05-310**

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OUTSIDE ELEVATION



INSIDE ELEVATION

MODEL D - SOLID WOOD PANEL FRENCH  
SWING-OUT WINDOW  
DESIGNED LOADS = +53 PSF, -70 PSF

MAX. FRAME SIZE = 75" X 122" X 6" DEEP FRAME  
MAX. PANEL SIZE = 35 15/16" X 120 5/16" X 2 1/8" DEEP  
MAX. SOLID RAISED PANEL = 27 13/16 X 74 X 1 1/2" THICK  
WATER TEST PRESSURE: ±8 PSF (53.33 DP)

INSTALLATION NOTES:  
1- ANCHOR: 1/4" TAPCON BY ELCO  
SUBSTRATUM EMBEDMENT  
WOOD (SG) = .55 1 1/2"  
CONCRETE (3320 psi) 1 1/4"  
MASONRY BLOCK 1 1/4"  
2- QUANTITY & SPACING AS PER ELEVATION  
3- 1X OR 2X WOOD BUCK TO BE DESIGNED BY OTHERS FOR IMPOSED LOADS.

SEE SHEET 9 OF 11 FOR DETAILS

(\*) INCREASE AMOUNT OF  
ANCHORS TO 7 AT 10 1/2" OC  
WHEN HEADER/SILL FRAMING  
ARE ANCHORED INTO CONCRETE  
WITH 1X WOOD BUCK

BILL OF MATERIALS

ITEM#	DESCRIPTION	SIZE	MATERIAL & REMARKS
1	FRAME HEADER	1. 75' x 6. 00' x 1. 25'	MAHOGANY WOOD
2	FRAME SILL	1. 25' x 6. 00' x 0. 50'	MAHOGANY WOOD
3	FRAME JAMB	1. 75' x 6. 00' x 1. 25'	MAHOGANY WOOD
4	PANEL TOP RAIL	2. 13' x 5. 25' x 4. 25'	MAHOGANY WOOD
5	PANEL BOTTOM RAIL	2. 13' x 9. 75' x 9. 50'	MAHOGANY WOOD
6	PANEL HINGE STILE	2. 13' x 4. 89' x 3. 89'	MAHOGANY WOOD
7	PANEL LOCK STILE	2. 13' x 5. 13' x 4. 13'	MAHOGANY
8	RAISE PNL HOR. STILE	2. 13' x 6. 00' x 4. 00'	MAHOGANY
9	MAHOGANY WOOD BEAD	1. 00' x 0. 75'	Attached w/ #8x 1 1/2" wd screws
10	MAHOGANY WOOD BEAD	0. 75' x 1. 00'	Attached w/ #8x 1 1/2" wd screws
11	MAHOGANY WOOD ASTRAGAL	1. 13' x 1. 75'	Attached w/ #10x 2" wd screws at 12" oc
12	CLOSED CELL FOAM STRIP	0. 5' x . 625'	FOAM TAPE FULL LENGTH OF SILL
13	Q' LON SEAL @ FRAME/PANELS	. 58' x 0. 65'	SCHLEGEL #QDS-650
14	Q' LON SEAL @ PANELS RAILS	. 335' x . 336'	SCHLEGEL #QEZ320
15	RAISED PANEL	27. 8' x 74' x 1. 5' thk	SOLID PINE
16	SEALANT - CLEAR SILICONE		GE STOCK #012A
17	GLAZING CLEAR SILICONE	. 75x. 50x. 051 Thk	GE STOCK #012A

HARDWARE SCHEDULE

<18> HINGES:  
(4 HINGES/JAMB) JARDINIER MASSARD, FRANCE, #23 SPACED AT 26" OC ATTACHED TO PANEL W/ <8> #10X 1 1/2" WS  
INACTIVE STILE:  
<25> JARDINIER MASSARD, FRANCE, VERROUS A ENTAILLER REF. 321 W/ .312" Diam. X .567 THROW AT  
TOP/BOTTOM.  
ACTIVE STILE:  
<19> SCHELEGEL MULTI-BOLT LOCK WITH BRASS KEEP SET, 52 MM BA 10' FULL LENGTH STAINLESS. THE STRIKE  
PLATE WAS 1/4" THICK STEEL.  
<20> NATIONAL .611" DIA. THROW CONNECTED WITH (6) 1/4-20 SS MS AND NUTS. IVES MODEL 453 WITH (4)  
1/4-20 SS MS AND NUTS.

MANUFACTURER:  
**Sabana  
Windows**

6157 NW 167TH STREET  
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PH: (305) 825-1256  
FAX: (305) 825-3805

PRODUCT:  
**Mahogany  
Impact  
Casement  
Window**

Engineering:  
**EngCo Inc.**

CA 8116  
6971 W. Sunrise Blvd. 104  
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SEP 28 2005

Engineer Seal  
Pedro De Figueiredo  
PE 52609

Date: 9/27/05  
Scale: NA  
Design by: PPMF

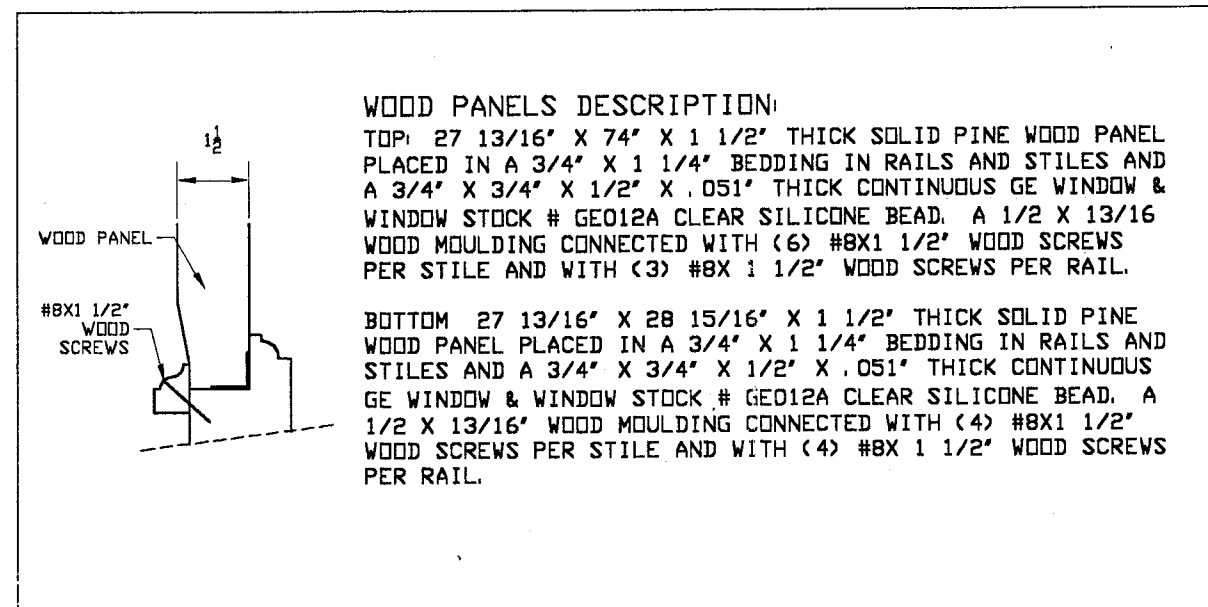
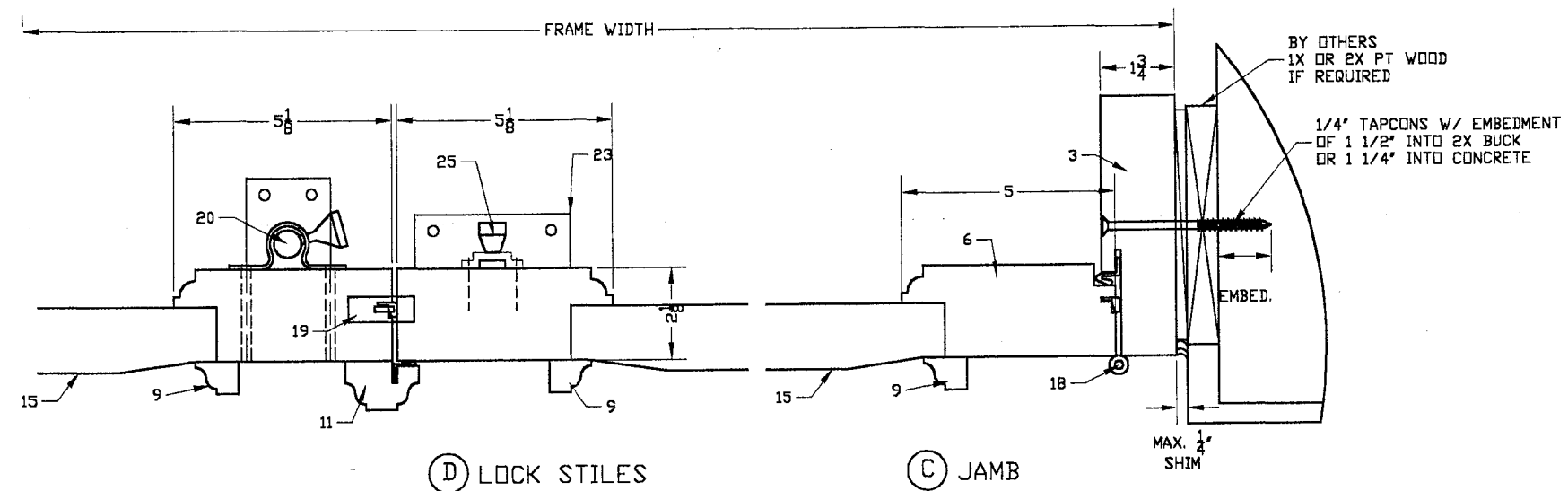
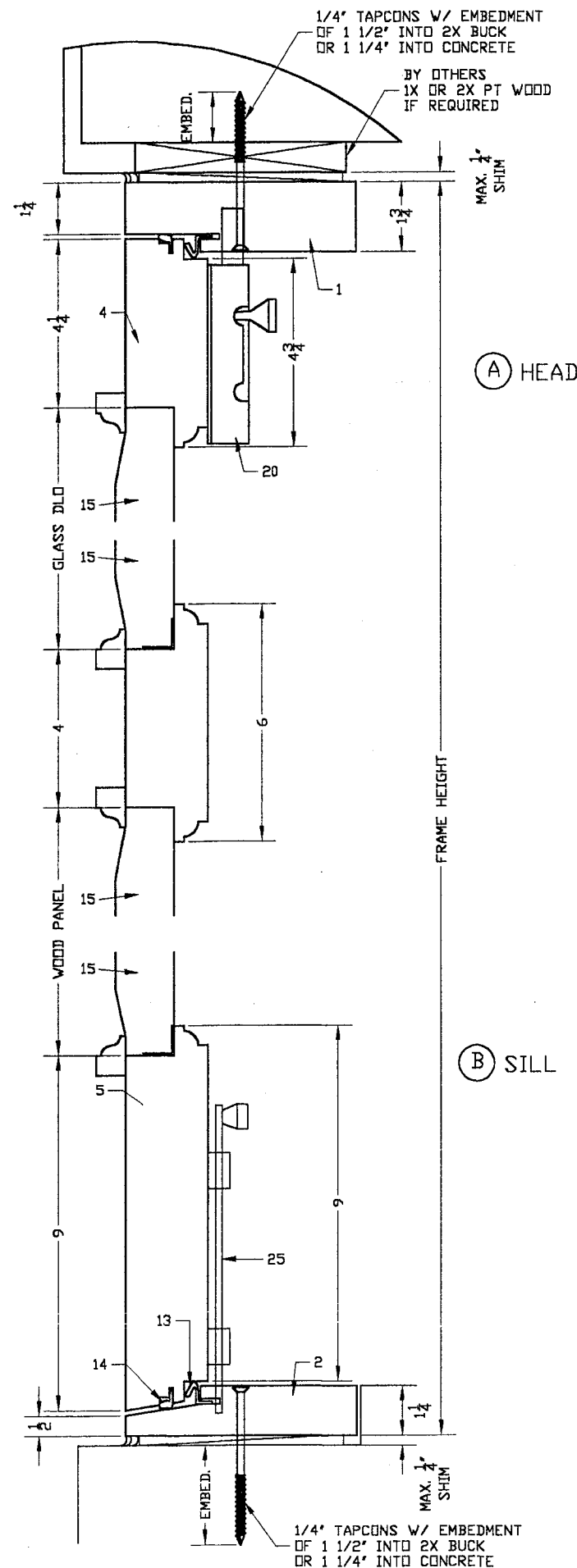
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Miami Dade Product Control  
Division

Drawing Number  
**05-310**

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MODEL D - SOLID WOOD PANEL FRENCH SWING-OUT WINDOW  
DESIGNED LOADS = +53 PSF, -70 PSF



FRAME & PANEL GENERAL NOTES

1- FRAME ASSEMBLY NOTES:  
EACH SOLID MAHOGANY WOOD FRAME HEAD, SILL & JAMBS ARE 6\"

2- PANEL ASSEMBLY NOTES:  
EACH SOLID MAHOGANY WOOD STILE & RAIL IS 2 1/8\"

3- INSTALLATION SEALANT NOTES:  
THE FRAME AND ALL EXPOSED INSTALLATION FASTENERS MUST BE PROPERLY SEALED WITH \"GE\" STOCK GE012A SILICONE.

MANUFACTURER:  
**Sabana  
Windows**

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*[Signature]*

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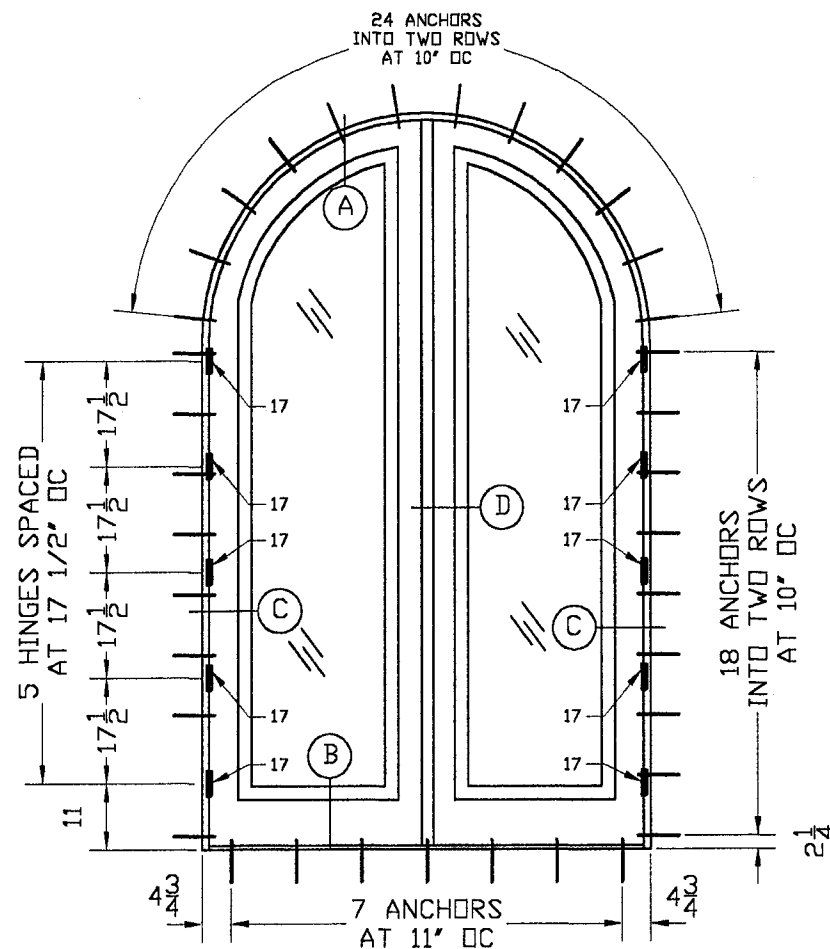
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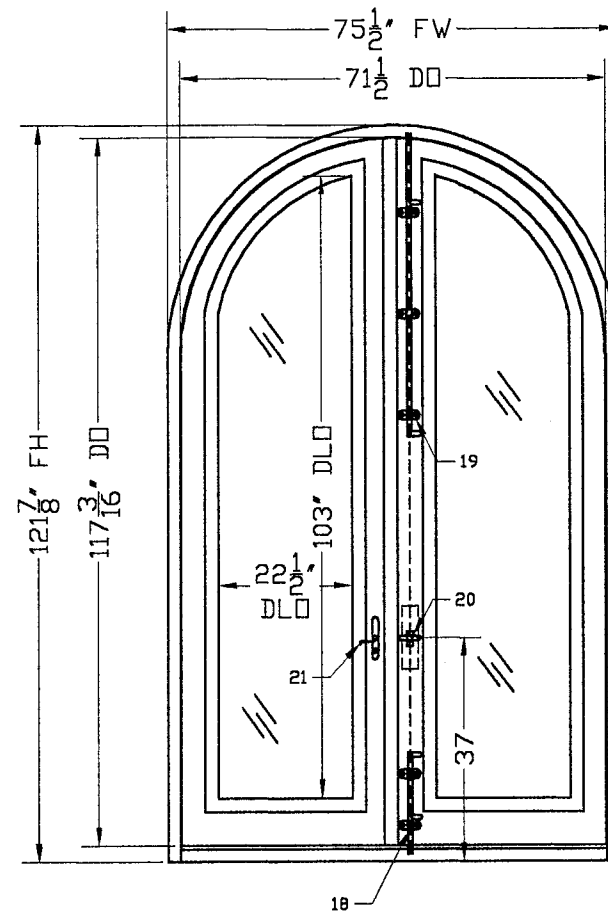
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# OUTSIDE ELEVATION



# INSIDE ELEVATION



## MODEL E - FULL ARCHED FRENCH SWING-OUT WINDOW

DESIGNED LOADS = +75 PSF, -83 PSF

MAX. FRAME SIZE = 74 1/2" X 121 7/8" X 6" DEEP FRAME  
 MAX. PANEL SIZE = 37 1/2" X 119 3/4" X 2 1/2" DEEP  
 MAX. GLASS SIZE = 24 1/2" X 105" X .57" THICK  
 MAX. GLASS DO = 22 1/2" X 103"  
 WATER TEST PRESSURE: ±11.25 PSF (75 DP)

### INSTALLATION NOTES:

- ANCHOR: 1/4" TAPCON BY ELCO  
 SUBSTRATUM EMBEDMENT  
 WOOD (SG) = .55 1 1/2"  
 CONCRETE (3320 psi) 1 1/4"  
 MASONRY BLOCK 1 1/4"
- QUANTITY & SPACING AS PER ELEVATION
- 1X OR 2X WOOD BUCK TO BE DESIGNED BY OTHERS FOR IMPOSED LOADS.

SEE SHEET 11 OF 11 FOR DETAILS

### BILL OF MATERIALS

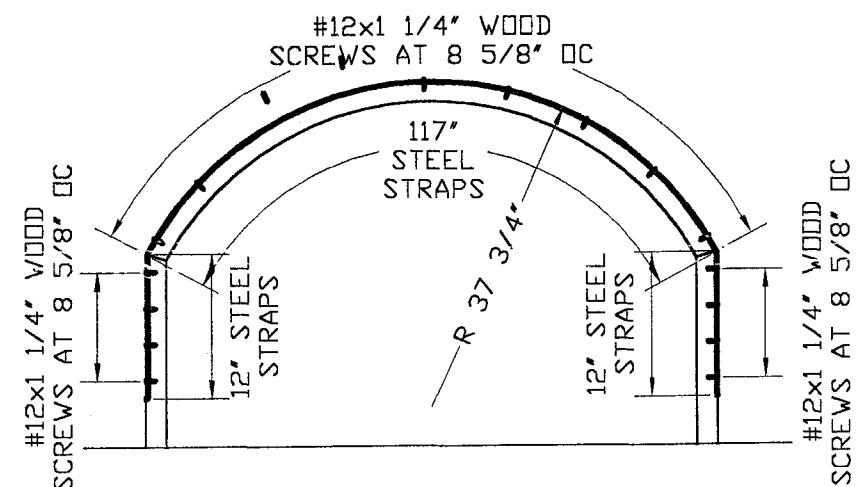
ITEM#	DESCRIPTION	SIZE	REMARKS
1	FRAME (ARCH HEADER)	2.00' x 6.00'	LAMINATED MAHOGANY
2	FRAME (JAMB)	2.00' x 6.00'	LAMINATED MAHOGANY
3	FRAME (SILL)	2.00' x 6.00'	LAMINATED MAHOGANY
4	FRAME (SILL BUMPER)	0.69' x 1.75'	LAMINATED MAHOGANY
5	SASH (ARCH RAIL)	2.60' x 6.62'	LAMINATED MAHOGANY
6	SASH (BOTTOM RAIL)	2.60' x 9.21'	LAMINATED MAHOGANY
7	SASH (HINGE RAIL)	2.60' x 6.50'	LAMINATED MAHOGANY
8	SASH (LOCK RAIL)	2.60' x 6.44'	LAMINATED MAHOGANY
9	SASH (INACTIVE RAIL)	2.60' x 6.44'	LAMINATED MAHOGANY
10	SASH (EXT. GLASS STOP)	2.25' x 1.69'	LAMINATED MAHOGANY
10A	SASH (INT. GLASS STOP)	2.25' x 1.69'	LAMINATED MAHOGANY
11	SASH (INT. ASTRAGAL)	2.25' x 2.06'	LAMINATED MAHOGANY
12	BOTTOM & HINGE REINF.	1.00' x 0.25'	STEEL
13	ASTRAGAL REINF.	0.63' x 0.63'	STEEL
14	LOCK RAIL REINF.	0.25' CHANNEL	STEEL
15	WEATHER STRIPPING	QEBD6650-B97	VINYL
16	WEATHER STRIPPING	QEZ-320-BRZ	VINYL

### HARDWARE SCHEDULE

- <17> HINGES:  
 (5 HINGES/JAMB) MADE BY SABANA WINDOWS INSTALLED AT 17 1/2" OC  
 INACTIVE STILE:  
 <19> & <18> SURFACE BOLTS MADE BY SABANA WINDOWS CONSISTED OF 50" (TOP) AND 16 3/4" (BOTTOM) LONG x .75" DIAMETER STEEL ROD WITH TWO 1" DIAMETER RINGS WELDED 3 1/2" AND 19 3/4" FROM END OF THE ROD. THE ROD WAS SUPPORTED BY THREE 2 X 3 1/8" X 1/4" THICK STEEL GUIDE PLATES WITH 1 3/8" RINGS WELDED AT TOP EACH PLATE TO GUIDE THE LOCKING ROD. THE ROD PENETRATED 1" THROUGH THE FRAME MOLDING. THE TOP MOST PLATE WAS CENTERED 1 3/4" FROM EDGE OF WINDOW  
 <20> TWO POINT LOCK WITH 3/4" DIAMETER STEEL RODS EXTENDING 1" THROUGH FIX PANEL LOCK STILE AND INTO FRAME GOING THROUGH FRAME AND SASH LOCK LOCK REINFORCEMENT PLATES. THE LOCK WAS OPERATED BY A HANDLE AT AT 37" FROM BOTTOM OF WINDOW.  
 ACTIVE STILE:  
 <21> MUL-T-LOCK MODEL SERIES 700 LOCK, SINGLE LATCH ONLY.

### ARCH STRAP CONSTRUCTION:

THE CURVE HEAD AND THE JAMBS WERE BUTT JOINED USING 1/4X3X1/2" TENDON AND GLUE. THE STEEL STRAP MADE OF 1/4X2X141" WAS ATTACHED TO WOOD FRAMING WITH <17> #12X1 1/4" WOOD SCREWS.



MANUFACTURER:

**Sabana Windows**

6157 NW 167TH STREET  
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 FAX: (305) 825-3805

PRODUCT:

**Mahogany Impact Casement Window**

Engineering:

**EngCo Inc.**

CA 8116  
 6971 W. Sunrise Blvd. 104  
 Plantation, FL 33313  
 Tel.: (954) 585-0304  
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*[Signature]*

SEP 28 2005

Engineer Seal  
 Pedro De Figueredo  
 PE 52609

Date: 9/27/05  
 Scale: NA  
 Design by: PPMF

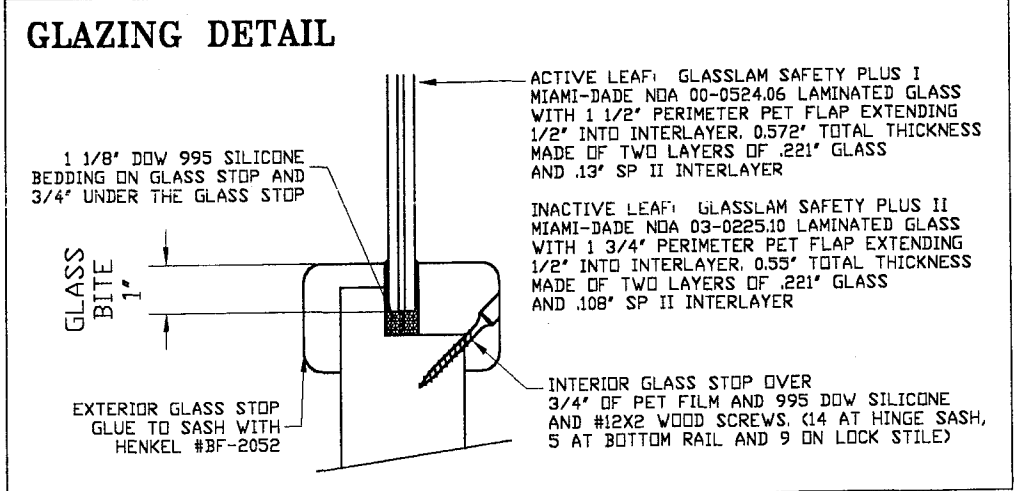
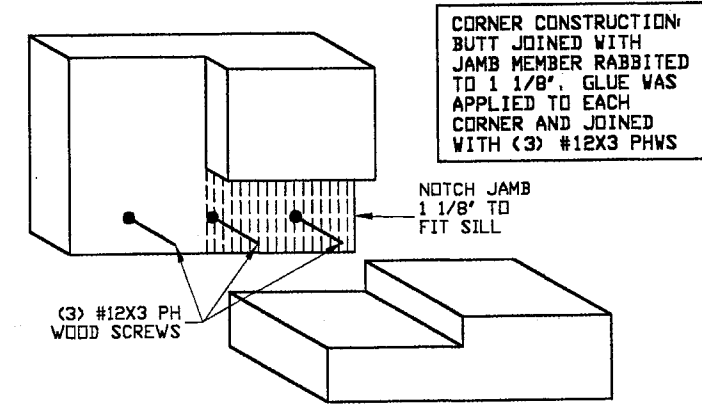
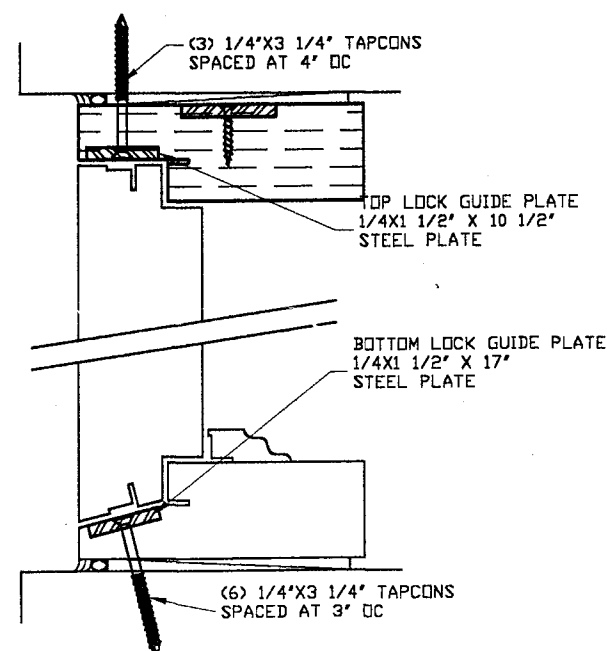
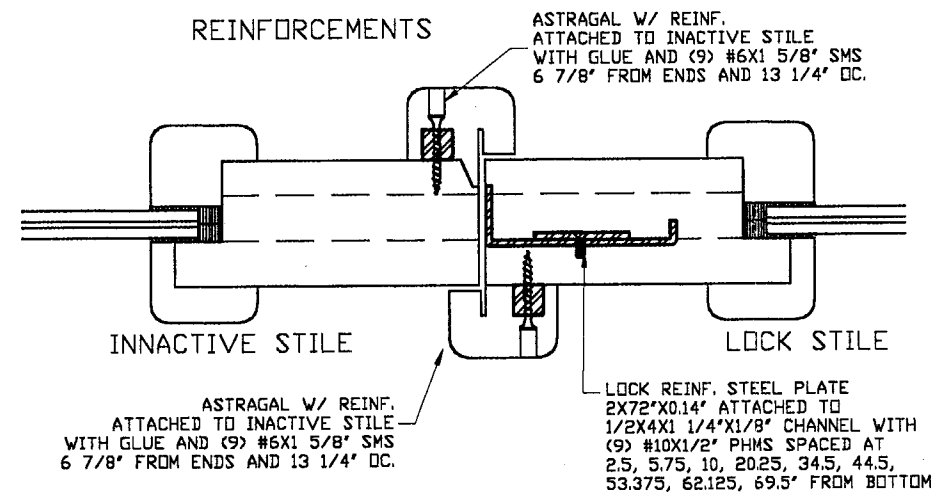
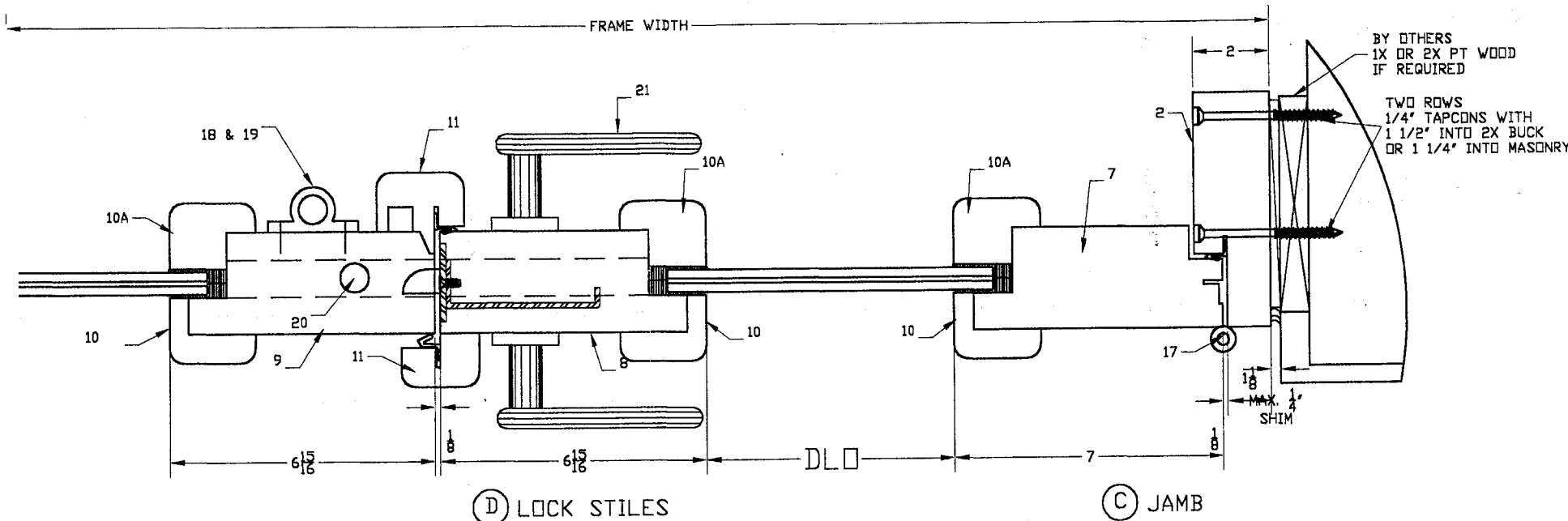
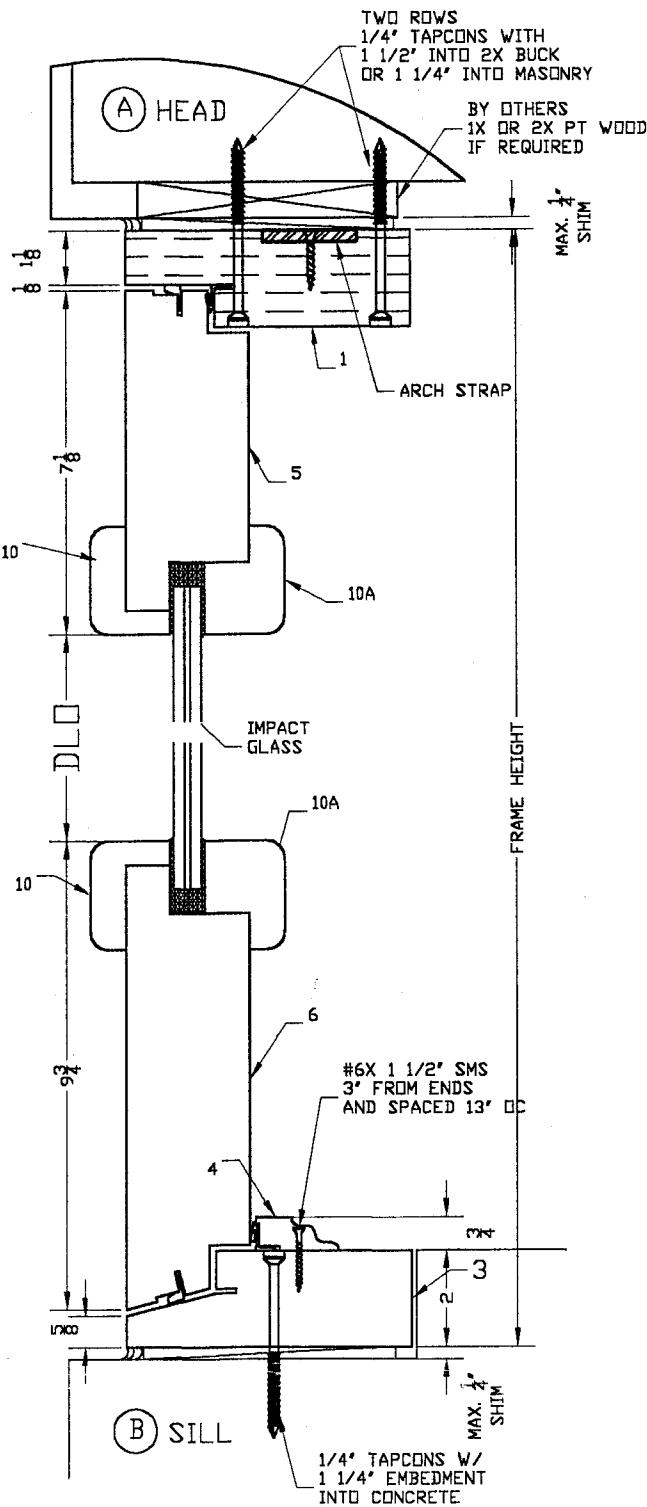
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MODEL E - FULL ARCHED FRENCH SWING-OUT WINDOW  
DESIGNED LOADS = +75 PSF, -83 PSF



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**Sabana Windows**  
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Miami Dade Product Control Division

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